

VALONA 621-S

(Formerly known as ELFCUT 6211)
(Chlorine Free Heavy Duty Metalworking Fluid)

DESCRIPTION

Valona 621 S is a premium quality petroleum-based cutting lubricant specially designed to provide excellent metal removal; superior parts finish and prolonged tool life in various metalworking applications. Valona 621 S is a chlorine-free product fortified with high quality extreme pressure, anti-weld, anti-mist and metal wetting agents.

Valona 621 S is not recommended for use on copper or its alloys, as it will cause staining on these metals.

TYPICAL CHARACTERISTICS

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|------------------------------------|-------|
| LUSA Product Code | 70811 |
| Density, lb/gal | 7.48 |
| Specific Gravity | 0.898 |
| Color, visual | dark |
| Color, ASTM D 1500 | D 8.0 |
| Viscosity cSt @ 40°C (ASTM D-445): | 50 |
| Flash Point (ASTM D-92) °F (°C) | 395 |
| Copper Corrosion (ASTM D 130) | 4C |
| Total Sulfur, % | 2.7 |
| Active Sulfur, % | |
| Fat Content, % | 12 |

The above data is subject to usual manufacturing variation. For more information and availability, call 1-800-442-

LUBE.

8/8/03