

VALONA 2463 S

(formerly known as ELFCUT 2463)
(Heavy Duty Metalworking Fluids With Chlorine)

DESCRIPTION

Valona 2463 S is a premium quality petroleum-based cutting lubricant designed to provide excellent metal removal; superior parts finish and prolonged tool life in metalworking operation on ferrous metals. Valona 2463 S is a dark brown product formulated with top quality anti-weld and metal wetting agents. This product also contains an effective anti-mist agent to control oil misting during high speed machining operations.

Valona 2463 S is not recommended for use on copper or its alloys, as it will cause staining on these metals.

TYPICAL CHARACTERISTICS

LUSA Product Code	70763
Density, lb/gal	7.57
Specific Gravity	0.908
Color, visual	dark
Color, ASTM D 1500	D 8.0
Viscosity, cSt @ 40°C (ASTM D-445):	36
Flash Point (ASTM D-92) °F (°C)	430
Copper Corrosion (ASTM D 130)	4C
Total Sulfur, %	2.3
Active Sulfur, %	0.9
Chlorine content, %	1.5
Fat Content, %	8
Antimist	yes

The above data is subject to usual manufacturing variation. For more information and availability, call 1-800-442-

LUBE.

8/8/03