

FORM OIL BASE



LUBRICATION



Low viscosity base oil for compounders or blenders

APPLICATIONS

Compounder Blender

- **FORM OIL BASE** is recommended for use for compounders and blenders as a base fluid for compounding concrete form release oils. When properly additized it will meet most service requirements concrete construction industry. **FORM OIL BASE** is reclaimed mineral oil of consistent quality which was used as flushing oil. It has been highly filtered to remove dirt and abrasives. It is darker than virgin oil due to oil soluble contaminants from rust preventatives and metalworking fluids. It may also be used as a component for cutting oils. It may also be used as an economical process oil or flush oil.

ADVANTAGES

Characteristics

- Low viscosity with moderate color
- Oxidation inhibited
- Low odor
- Very low pour point

TYPICAL PROPERTIES—FORM OIL BASE

Appearance, visual	Bright and clear
Color ASTM D 1500	2.5
Specific gravity @ 60/60°F ASTM D 1298	0.896
Viscosity at 40°C, cSt ASTM D 445	10.9
Viscosity at 100°C, cSt ASTM D 445	2.54
Flash point, COC, °F (°C) ASTM D 92	300 (149)
Pour point, °F (°C) ASTM D 97	--80 (-62)

TOTAL Lubricants USA Southwest

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